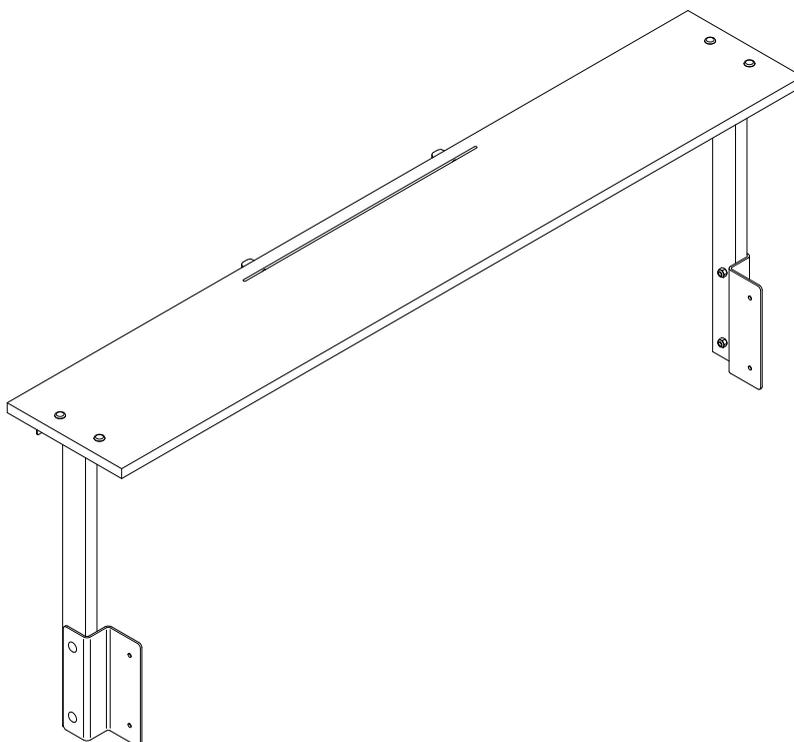




Your Performance Partner

Assembly Instructions Piano Work Desk



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Note: Please read and understand these Assembly Instructions for the Piano Work Desk before assembling the parts.

Note: Remove all items from the shipping cartons and arrange them in a convenient location. Refer to the illustrations on the following pages. If you need additional information, write or telephone the Wenger Corporation using the information below.

WARRANTY

The Piano Work Desk is guaranteed free of defects in materials and workmanship for five full years.

Our guarantee assures you of either a full refund or repair or replacement of the defective materials or workmanship without charge, at the discretion of our Customer Service Department. Just call a Customer Service Representative at 1-800-887-7145 and state the reason you are dissatisfied. If a product return is necessary, your representative will issue a return authorization. This is your sole remedy for breach of this warranty.

Should you have a question or problem with any Wenger product, don't hesitate to call, even if the product is past warranty. It's important to us that all our customers be satisfied.

This is the sole warranty made by Wenger. Wenger disclaims all other warranties, including the warranties of merchantability and fitness for a particular purpose, as well as all liability for incidental, consequential, special, and indirect damage. Wenger liability for direct damages shall be limited to the amount you paid for the product involved. Wenger reserves the right to make product changes without obligation to incorporate such changes into products previously sold.

Some states do not allow the exclusion or limitation of damages or warranties, so the above may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

IMPORTANT USER INFORMATION

GENERAL

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In no event will Wenger Corporation be liable for technical or editorial omissions made herein, nor for direct, indirect, special, incidental, or consequential damages resulting from the use or defect of this manual.

The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call Wenger Corporation at 1-800-733-0393.

MANUFACTURER

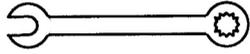
The Piano Work Desk is manufactured by:

Wenger Corporation
555 Park Drive
Owatonna, MN 55060
1-800-4WENGER (493-6437) • 1-507-455-4100
www.wengercorp.com

INTENDED USE

- This product is intended for indoor use in normal ambient temperature and humidity conditions.
 - This product is intended to be assembled only as described in these instructions.
-

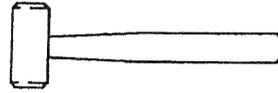
REQUIRED TOOLS



1/2" Socket Wrench or
Open End/Box End Wrench

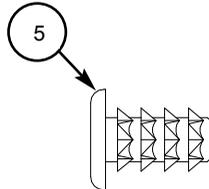
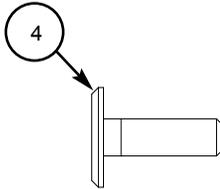
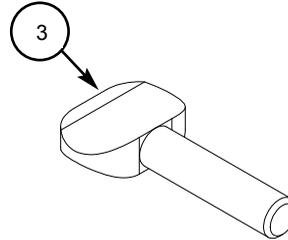
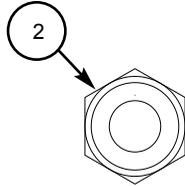
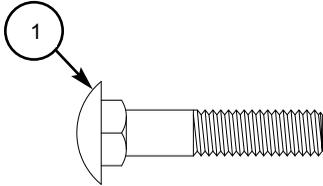


5/32" Allen Wrench



Rubber or Plastic Mallet

FASTENERS

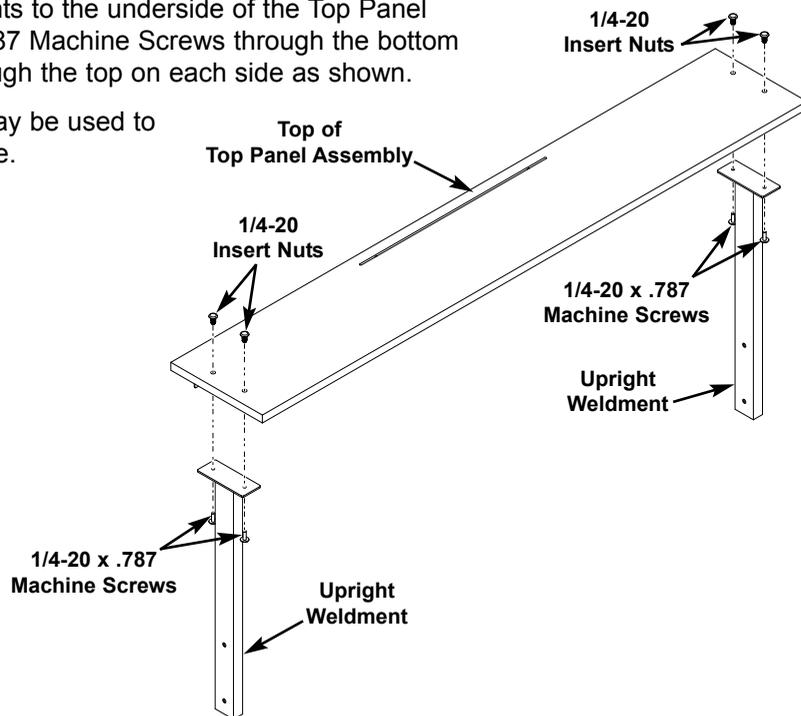


Item	Qty	Description	Item	Qty	Description
1	4	Carriage Bolt, 5/16-18 x 1-1/2	4	4	Machine Screw, 1/4-20 x .787
2	4	Lock Nut, 5/16-18	5	4	Insert Nut, 1/4-20
3	2	Thumbscrew, 5/16-18 x 1-1/4			

ASSEMBLY

1. Attach the two Upright Weldments to the underside of the Top Panel Assembly using two 1/4-20 x .787 Machine Screws through the bottom and two 1/4-20 Insert Nuts through the top on each side as shown.

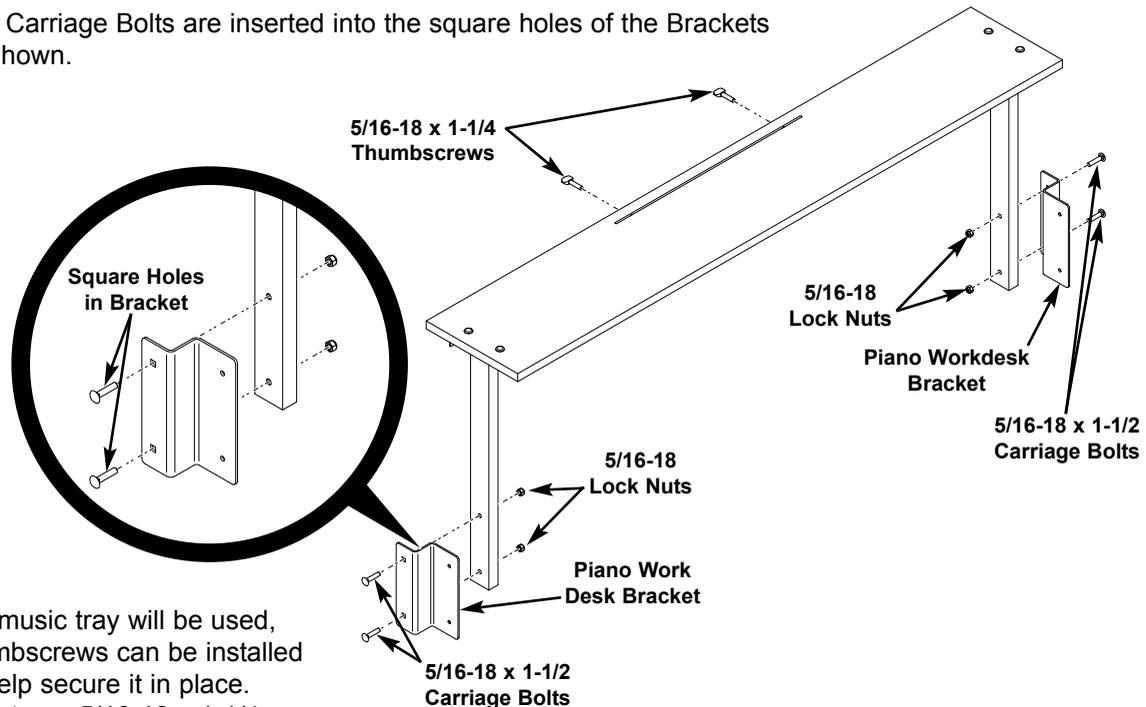
Note: A plastic or rubber mallet may be used to tap the Insert Nuts into place.



ASSEMBLY (CONTINUED)

2. Attach one Piano Workdesk Bracket to the outside of each Upright Weldments using two 5/16-18 x 1-1/2 Carriage Bolts and two 5/16-18 Lock Nuts.

The Carriage Bolts are inserted into the square holes of the Brackets as shown.



3. If a music tray will be used, thumbscrews can be installed to help secure it in place. Insert one 5/16-18 x 1-1/4 Thumbscrew into each of the two pre-drilled holes at the back edge of the work surface.

4. Mount the Piano Work Desk to a keyboard stand.

- a. Remove the fasteners securing the keyboard stand crossbrace to the uprights.

IMPORTANT: The crossbrace must be held in place when the fasteners are removed.

- b. Place the Piano Work Desk over the keyboard stand on the outside of the uprights. Align the empty round holes of the Brackets with the holes into the crossbrace as shown.

- c. Replace the fasteners that were removed to now include the Piano Work Desk Brackets.

